

**WELDER APPROVAL CERTIFICATE**  
**ACCORDING TO UNI EN ISO 9606-1:2017**



No. **25MI03263CE10**

Designation	<b>UNI EN ISO 9606-1 135-S P FW FM1 S t10 PB ml</b>				
Welder	<b>BATTAZZA OMAR</b>				
Born in	<b>RIMINI (RN)</b>	on	<b>27/06/1976</b>		
Identification	<b>BTTMRO76H27H294A</b>	Method of Identification	<b>C.F.</b>	Stamp No.	<b>BO</b>
Employer/Manufacturer	<b>EDILFER SRL - Misano Adriatico (RN)</b>				

WPS used by welder during welding of test coupon: **FERROBERICA**  
**01/09&01/23 Rev.0**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
<b>Welding process(es)</b>	<b>135-S</b>	<b>135; 138</b>
<b>Transfer mode</b>	<b>Spray-arc</b>	<b>Spray, globular and pulsed-arc</b>
<b>Product type</b>	<b>Plate</b>	<b>Plates and pipes</b>
<b>Type of weld</b>	<b>FW</b>	<b>Fillet weld</b>
<b>Parent Metal group (ISO/TR 15608)</b>	<b>1.1</b>	<b>1 to 11</b>
<b>Filler material group(s)</b>	<b>FM1</b>	<b>FM1, FM2</b>
<b>Filler material type</b>	<b>Solid wire</b>	<b>Solid wire/electrode core: M</b>
<b>Shielding gas (EN ISO 14175)</b>	<b>M21</b>	<b>All compatible</b>
<b>Type of current and polarity</b>	<b>DC EP</b>	<b>All compatible</b>
<b>Material thickness (mm)</b>	<b>10</b>	<b>&gt;= 3</b>
<b>Pipe outside diameter (mm)</b>	<b>N.A.</b>	<b>75 and over</b>
<b>Welding position(s)</b>	<b>PB</b>	<b>PA, PB</b>
<b>Weld details / Layer technique</b>	<b>ml</b>	<b>sl, ml</b>

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

Revalidation method 9.3 a)

This certificate is valid from	<b>21 May 2025</b>	to	<b>20 May 2028</b>
Issued at	<b>GENOVA</b>	on	<b>21 May 2025</b>

This certificate consist of 2 pages

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**PRS N° 066 C**

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC  
Signatory of EA, IAF and ILAC Mutual Recognition Agreements

Marco Gandini

(Head of Lombardy & Emilia Romagna Certification)

**RINA Services S.p.A.**  
**PED No. Bo. 0474**  
**Via Corsica 12 - 16128 Genova**

**Prolongation of approval by employer /  
coordinator for the following 6 months****Prolongation of approval by examiner or  
test body**

Date	Signature	Position or title	Date	Signature	Position or title

The validity of this certificate is subject to compliance with the RINA document "Rules for the Certification of Industrial Welders and Welding Operators" in force upon release of this certificate

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